

1                   **SPINDLE MOTOR HAVING SPINDLE MOTOR STATOR**  
2                   **WITH LAMINATE LAYERS FOR INCREASED**  
3                   **HEAD STACK ASSEMBLY ACCESS**

4   **BACKGROUND OF THE INVENTION**

5   **Cross-Reference to Related Applications**

6           Not Applicable.

7   **Field of the Invention**

8           The present invention relates generally to spindle motors for use in disk drives, and more  
9   particularly to a spindle motor having a spindle motor stator with laminate layers for increased head  
10   stack assembly access.

11   **Description of the Prior Art**

12           The typical hard disk drive includes a disk drive base, and a head disk assembly (HDA) and  
13   a printed circuit board assembly (PCBA) attached to the disk drive base. The head disk assembly  
14   includes at least one magnetic disk, a spindle motor for rotating the disk, and a head stack assembly  
15   (HSA) that includes at least one transducer head, typically several, for reading and writing data to  
16   and from the disk. The printed circuit board assembly includes a servo control system in the form  
17   of a disk controller for generating servo control signals. The head stack assembly is controllably  
18   positioned in response to the generated servo control signals from the disk controller. In so doing,  
19   the attached heads are moved relative to tracks disposed upon the disk.

20           The head stack assembly includes an actuator assembly, at least one head gimbal assembly,  
21   and a flex circuit cable assembly. A conventional "rotary" or "swing-type" actuator assembly  
22   typically comprises an actuator body that rotates on a pivot assembly between limited positions, a  
23   coil portion that extends from one side of the actuator body to interact with one or more permanent

1 magnets to form a voice coil motor, and one or more actuator arms which that extend from an  
2 opposite side of the actuator body. A head gimbal assembly includes at least one transducer head,  
3 sometimes two, which is distally attached to each of the actuator arms. The actuator assembly  
4 includes the actuator body that has a bore and a pivot bearing cartridge engaged within the bore.  
5 The at least one head gimbal assembly and the flex circuit cable assembly are attached to the  
6 actuator assembly.

7 The spindle motor includes a hub that is rotatably attached to the disk drive base. The hub  
8 has an outer flange that supports one of the disks. Additional disks may be stacked and separated  
9 with spacers. The spindle motor further includes an annular magnet and a spindle motor stator.  
10 Where space efficiency is of vital concern, the magnet is typically attached about the lowermost  
11 portion of the hub below the flange. The magnet consists of a predetermined number of N and S  
12 poles that are disposed alternately circumferentially about the magnet. The spindle motor stator  
13 includes an outer rim that is attached to the disk drive base and a plurality of internally facing stator  
14 teeth. The stator teeth are equally spaced and extend from the stator rim. The spindle motor stator  
15 is sized to fit about the hub and in particular the magnet. Each stator tooth includes windings which  
16 selectively conduct current to create a magnetic field that interacts with the various poles of the  
17 magnet. Such interaction results in forces applied to the hub which tend to rotate the hub. In those  
18 disk drives capable of reading both sides of the disks, the head stack assembly includes an actuator  
19 arm that extends and pivots between the vertical region between the lowermost disk and the spindle  
20 motor stator. A magnetic shield is provided between the head stack assembly in such region over  
21 the stator teeth for protecting against magnetic flux interacting with the magnetic data on the disk  
22 and the head stack assembly.

23 A topic of concern is the desire to reduce the overall disk drive size. Such disk drives may

1 have a variety of applications such as in hand held or portable electronic devices. The exterior size  
2 and shape of the disk drive is often referred to as a "form factor". Reduction of such disk drive  
3 form factor has proven challenging. This is because the mere reduction of the size of the various  
4 disk drive components may result in such components being unable to conform to required  
5 specifications and standard form factors for such components, and may result in installation or  
6 assembly difficulties.

7 One particular area of focus is the reduction of the height of the disk drive. As mentioned  
8 above, a prior art arrangement includes a lower actuator arm which extends and pivots between the  
9 vertical region between the lowermost disk and the spindle motor stator. Such prior arrangement is  
10 contemplated to be a limited factor in the overall sizing of the disk drive height. Accordingly, there  
11 is a need in the art for an improved spindle motor configuration in comparison to the prior art.

## 12 SUMMARY OF THE INVENTION

13 An aspect of the invention can be regarded as a spindle motor for use in a disk drive  
14 having a rotatable head stack assembly. The spindle motor has a spindle motor hub. The spindle  
15 motor further has a magnet radially attached about the spindle motor hub. The spindle motor  
16 further has a spindle motor stator. The spindle motor stator has a stator rim. The spindle motor  
17 stator further has a plurality of stator teeth arrayed about and internally extending from the stator  
18 rim. The stator teeth are sized to fit about the magnet in operable communication therewith for  
19 rotating the spindle motor hub. The stator teeth have laminate layers. The stator teeth have at least  
20 one reduced height stator tooth. The reduced height stator tooth has fewer laminate layers than a  
21 remainder of the stator teeth. The reduced height stator tooth is positionable adjacent the head stack  
22 assembly for allowing the head stack assembly to pivot over the reduced height stator tooth.

23 The reduced height stator tooth may have a width greater than a remainder of the stator

1 teeth. The reduced height stator tooth may have a tooth body portion and a distal shoe extending  
2 from the tooth body portion. The shoe is disposed adjacent the magnet. Further, the distal shoe  
3 may extend vertically beyond the tooth body portion.

4 According to another aspect of the present invention, there is provided a spindle motor  
5 for use in a disk drive having a rotatable head stack assembly. The spindle motor has a spindle  
6 motor hub. The spindle motor further has a magnet radially attached about the spindle motor hub.  
7 The spindle motor further has a spindle motor stator. The spindle motor stator has a stator rim  
8 formed of at least two vertically stacked stator rim laminate layers. The spindle motor stator further  
9 has a plurality of stator teeth arrayed about and internally extending from the stator rim. The stator  
10 teeth are sized to fit about the magnet in operable communication therewith for rotating the spindle  
11 motor hub. The stator teeth are each formed of at least two stator tooth laminate layers. The stator  
12 tooth laminate layers are respectively attached to the stator rim laminate layers. The spindle motor  
13 stator further has at least one reduced height stator tooth having at least two reduced height stator  
14 tooth laminate layers horizontally off-set from and vertically formed towards each other. The  
15 reduced height stator tooth being is adjacent the head stack assembly for allowing the head stack  
16 assembly to pivot over the reduced height stator tooth.

17 In addition, the at least two reduced height stator tooth laminate layers may include an  
18 upper laminate layer and a lower laminate layer. The upper and lower laminate layers may be  
19 horizontally off-set from each other. In another embodiment, the at least one reduced height  
20 stator tooth laminate layers include an upper laminate layer, a lower laminate layer, and an inner  
21 laminate layer between the upper and lower laminate layers. The upper and lower laminate  
22 layers are horizontally off-set from the inner laminate layer. According to another embodiment,  
23 the at least two reduced height stator tooth laminate layers include an upper laminate layer and a

1 lower laminate layer. The lower laminate layer extends horizontally from the stator rim and the  
2 upper laminate layer is formed towards the lower laminate layer. Further, in another embodiment  
3 of the stator motor, all of the stator teeth may take the form of the above described reduced height  
4 stator tooth.

5 According to another aspect of the present invention, there is provided a spindle motor  
6 for use in a disk drive having a rotatable head stack assembly. The spindle motor has a spindle  
7 motor hub. The spindle motor further has a magnet radially attached about the spindle motor hub.  
8 The spindle motor further has a spindle motor stator. The spindle motor stator has a stator rim  
9 formed of at least two vertically stacked stator rim laminate layers. The spindle motor stator further  
10 has a plurality of stator teeth arrayed about and internally extending from the stator rim. The stator  
11 teeth are sized to fit about the magnet in operable communication therewith for rotating the spindle  
12 motor hub. The stator teeth have laminate layers formed to a first thickness. The stator teeth have  
13 at least one reduced height stator tooth. The reduced height stator tooth has laminate layers formed  
14 to a second thickness less than the first thickness. The reduced height stator tooth is positionable  
15 adjacent the head stack assembly for allowing the head stack assembly to pivot over the reduced  
16 height stator tooth. Further, the reduced height stator tooth may have a width greater than a  
17 remainder of the stator teeth.

18 In additional embodiments of the present invention, there are provided disk drives each  
19 having a disk drive base and a head stack assembly. The above-mentioned stator motors may be  
20 included the disk drives.

## 21 BRIEF DESCRIPTION OF THE DRAWINGS

22 Figure 1 is an exploded perspective view of a disk drive including a spindle motor as  
23 constructed in accordance with an aspect of the present invention;

Figure 2 is a top view of a spindle motor in relation to a portion of the head stack assembly;

Figure 3 is a cross sectional view of the disk drive including the spindle motor as seen along axis 3-3 of Figure 2;

Figure 4 is a cross sectional view of a stator tooth as seen along axis 4-4 of Figure 2;

Figure 5 is a cross sectional view of a reduced height stator tooth as seen along axis 5-5 of Figure 2;

Figure 6 is top view of the reduced height stator tooth of Figure 5;

Figure 7 is a top view of a reduced height stator tooth having an increased width according to another aspect of the present invention;

Figure 8 is a top view of a spindle motor as including the reduced height stator tooth of Figures 7;

Figure 9 a top view of a reduced height stator tooth having horizontally off-set laminate layers according to another aspect of the present invention;

Figure 10 is a side view of the reduced height stator tooth as seen along axis 10-10 of Figure 9;

Figure 11 is a side view of the reduced height stator tooth as seen along axis 11-11 of Figure 9;

Figure 12 a top view of a reduced height stator tooth having horizontally off-set laminate layers according to another aspect of the present invention;

Figure 13 is a side view of the reduced height stator tooth as seen along axis 13-13 of Figure 12;

Figure 14 is a side view of the reduced height stator tooth as seen along axis 14-14 of Figure 12;

Figure 15 is a side view of a reduced height stator tooth having horizontally off-set laminate layers the lower layers of which extending horizontally according to another aspect of the present invention;

Figure 16 is an opposing side view of the reduced height stator tooth of Figure 15;

Figure 17 is a reduced height stator tooth having a reduced height laminate layers according to another aspect of the present invention; and

Figure 18 is an opposing side view of the reduced height stator tooth of Figure 17.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to the drawings wherein the showings are for purposes of illustrating preferred embodiments of the present invention only, and not for purposes of limiting the same, Figures 1-18 illustrate a disk drive 10 in accordance with the aspects of the present invention.

Referring now to Figure 1 there is depicted an exploded perspective view a disk drive 10 constructed in accordance with an aspect of the present invention. The disk drive 10 includes a head disk assembly (HDA) 12 and a printed circuit board assembly (PCBA) 14. The head disk assembly 12 includes a disk drive base 16 and a cover 18 that collectively house at least one magnetic disk 20 (although single disk 20 is shown, multiple disks 20 may be included). The disk 20 contains a plurality of tracks 22 for reading and writing data. The head disk assembly 12 further includes a spindle motor 24 (such as shown in Figure 2) for rotating the disk 20 and a head stack assembly 26. A pivot cartridge 28 is provided for pivoting the head stack assembly 26 relative to the rotating disk 20 for reading and writing data to and from the disk 20.

Referring additionally to Figures 2-5, the spindle motor 24 includes a spindle motor hub 30 and an annular magnet 32 disposed about the hub 30. The hub 30 has an annular flange 34 is configured to support the disk 20. The spindle motor 24 further includes a spindle motor stator 36

(such as shown in Figure 2) that interacts with the magnet 32 for rotating the spindle motor hub 30 and attached disk 20. Over the spindle motor stator 36, a horizontally disposed magnetic shield 38 is provided which shields the disk 20 and the head stack assembly 26 from magnetic flux generated by the interaction of the magnet 32 and the spindle motor stator 36.

Referring specifically to Figure 2, there is depicted a top view of the spindle motor 24 according to an aspect of the present invention. In addition, a portion of the head stack assembly 26 is depicted in relation to the spindle motor 24. In order to observe the spindle motor stator 34, the horizontally disposed magnetic shield 38 is not depicted in this view of Figure 2.

The spindle motor hub 30 has an axis of rotation 40. The spindle motor stator 24 has a stator rim 42 and a plurality of stator teeth 44 arrayed about and internally extending from the stator rim 42 towards the axis of rotation 40. The stator teeth 44 are sized to fit about the magnet 32 in operable communication therewith for rotating the spindle motor hub 30.

The stator teeth 44 have laminate layers 46 (denoted 46a-d), as further described below. The stator teeth 44 have at least one reduced height stator tooth 48 (two are shown in Figure 2). The at least one reduced height stator tooth 48 having fewer laminate layers 58 (denoted 58c-d) than a remainder of the stator teeth 44, as further described below. The at least one reduced height stator tooth 48 is positionable adjacent the head stack assembly 26 for allowing the head stack assembly 26 to pivot over the reduced height stator tooth 48.

The spindle motor stator 36 of this embodiment allows the head stack assembly 26 to be effectively translated downward in comparison to prior art stator arrangements which require the stator teeth to have the same number of laminate layers thereof, and therefore the same height. To the extent that the vertical positioning of the head stack assembly 26 is a limiting factor in the overall height form factor of the disk drive 10, such effective translation directly results in



1 facilitating reduction of such overall height form factor.

2 Referring specifically to Figure 3, there is depicted a cross sectional view of the disk drive  
3 10 including the spindle motor 24 of Figure 2 as seen along axis 3-3. A stator base 50 may be  
4 included having a stepped portion 52 sized and configured to seat the stator rim 42. The stator base  
5 50 is attached to the disk drive base 16. It is contemplated that the stator base 50 may be integrally  
6 formed with the disk drive base 16. The spindle motor hub 30 is configured to rotate in relation to  
7 the stator base 50. In this regard, in one configuration, an annular member 54 may extend from  
8 stator base 50. Bearing sets 56 may be provided which are mounted within the spindle motor hub  
9 30 in communication with the annular member 54 for facilitating rotation of the hub 30.

10 Referring now to Figure 4, there is depicted a cross sectional view of one of the stator teeth  
11 44, as seen along axis 4-4 of Figure 2. The stator tooth 44 is representative of a remainder of the  
12 stator teeth 44. In this regard, each of the stator teeth 44 includes windings 58 thereabout. The  
13 windings 58 of each of the stator teeth 44 selectively conduct current to create a magnetic field that  
14 interacts with various poles of the magnet 32. Such interaction results in forces applied to the  
15 spindle motor hub 30 which tend to rotate the spindle motor hub 30. The windings 58 have a total  
16 vertical height H.

17 The each of the stator teeth 44 may have a tooth body portion 62 extending from the stator  
18 rim 42 and a distal shoe 64 extending from the tooth body portion 62. As mentioned above, the  
19 stator teeth 44 include laminate layers 46a-d (at least two are required). In this regard, the laminate  
20 layers 46a-d form the tooth body portion 62. Further, the distal shoe 64 may be formed of laminate  
21 layers 66a-d. Such laminate layers 66a-d are aligned with the laminate layers 46a-d and may be  
22 integrally formed with the same. Further the stator rim 42 may be formed of may be formed of  
23 laminate layers 68a-d. Such laminate layers 68a-d are aligned with the laminate layers 46a-d and

may be integrally formed with the same.

The stator rim 42 may include a reduced height segment 70. The reduced height segment

70 may be formed of laminate layers 72c-d which are aligned with laminate layers 68c-d.

Referring additionally to Figure 5, there is depicted a cross sectional view of the reduced height

stator tooth 48 as seen along axis 5-5 of Figure 2. Figure 6 is a top view of the reduced height

stator tooth 48 of Figure 5. Each reduced height stator tooth 48 may have a tooth body portion

74 extending from the reduced height segment 70 and a distal shoe 76 extending from the tooth

body portion 74. The distal shoe 76 is disposed adjacent the magnet 32. The laminate layers 72c-

d form the tooth body portion 74. The distal shoe 76 may be formed of laminate layers 78c-d.

Such laminate layers 78c-d are aligned with the laminate layers 72c-d and may be integrally

formed with the same. Windings 80 are formed about the tooth body portion 74. Further, the

distal shoe 76 may extend vertically beyond the tooth body portion 74.

It is contemplated that the motor torque constant of the spindle motor 24 is a function of

the number of stator teeth 44, flux density through each of the stator teeth 44, the number of

windings 64 about each stator tooth 44, and the radial distance between the stator tooth 44 and

the magnet 30. In this regard, the flux density through each of the stator teeth 44 is a function of

the surface area of portion of the stator tooth 44 adjacent the magnet 30. In this regard, so as to

increase such area, the laminate layers 78c-d of the distal shoe 76 may each respectively have a

height greater than a height of the laminate layers 58c-d of the tooth body portion 74.

Referring now to Figures 7 and 8, there is depicted another embodiment of a spindle

motor stator 82. The spindle motor 82 is similar to the above described spindle motor 24,

however the reduced height stator teeth 48 are replaced with a reduced height stator tooth 86. In

this regard, the spindle motor 82 includes stator teeth 84 and a stator rim 86 similar to the above

1 described stator teeth 44 and the stator rim 42. Further, the stator rim 86 includes a reduced  
2 height segment 90 similar to the reduced height segment 70. The reduced height stator tooth 88  
3 is similar in configuration to the reduced height stator tooth 48, however, the reduced height  
4 stator tooth 48 has a tooth body portion 92 having a width (W) greater than a remainder of the  
5 stator teeth 44. In this regard, the cross sectional area through which magnetic flux may flow is  
6 relatively increased.

7 Referring now to Figures 9-11, there is depicted another embodiment of a reduced height  
8 stator tooth 94 which may be incorporated into a spindle motor similar in other respects to the  
9 spindle motor 24. The reduced height stator tooth 94 extends from a stator rim 96 similar to the  
10 stator rim 42. Multiple reduced height stator teeth 94 may be utilized. The reduced height stator  
11 tooth 94 has at least two reduced height stator tooth laminate layers (such as 98a and 98b, 98a  
12 and 98c, 98b and 98d, 98c and 98d) horizontally off-set from and vertically formed towards each  
13 other. As depicted, four reduced height stator tooth laminate layers 98a-d are provided. The  
14 reduced height stator tooth 94 is positionable adjacent the head stack assembly 26 for allowing  
15 the head stack assembly 26 to pivot over the reduced height stator tooth 94. The reduced height  
16 stator tooth laminate layer 98a is an upper laminate layer, the reduced height stator tooth  
17 laminate layer 98d is a lower laminate layer, and the reduced height stator tooth laminate layers  
18 98b-c are inner laminate layers which are interposed between the upper and lower laminate  
19 layers. As can be seen, the reduced height stator tooth laminate layers 98a, 98d are horizontally  
20 off-set from the reduced height stator tooth laminate layers 98b-c. Further, the reduced height  
21 stator tooth laminate layers 98a, 98d are formed towards each other. As such, as used herein, the  
22 language, formed towards each other, refers to at least one of the laminate layers being formed  
23 towards another laminate layer. Thus, laminate layer 98a is considered to be formed towards

1 laminate layers 98b-d. The reduced height stator tooth 94 includes a tooth body portion 100 and  
2 distal shoe 102. The tooth body portion 100 is formed of the laminate layers 98a-d. Windings  
3 104 are formed about the tooth body portion 100. The distal shoe 102 is formed of laminate  
4 layers 106a-d which are attached to and may be integrally formed with laminate layers 98a-d.  
5 The stator rim 96 is formed of laminate layers 108a-d which are attached to and may be  
6 integrally formed with laminate layers 98a-d

7 Referring now to Figures 12-14, there is depicted another embodiment of a reduced  
8 height stator tooth 110 which may be incorporated into a spindle motor similar in other respects  
9 to the spindle motor 24. The reduced height stator tooth 110 extends from a stator rim 112  
10 similar to the stator rim 42. Multiple reduced height stator teeth 110 may be utilized. The  
11 reduced height stator tooth 110 has at least two reduced height stator tooth laminate layers (such  
12 as 114a and 114c, 114a and 114d, 114b and 114c, 114b and 114d) horizontally off-set from and  
13 vertically formed towards each other. As depicted, four reduced height stator tooth laminate  
14 layers 114a-d are provided. The reduced height stator tooth 110 is positionable adjacent the head  
15 stack assembly 26 for allowing the head stack assembly 26 to pivot over the reduced height stator  
16 tooth 110. The reduced height stator tooth laminate layer 114a is an upper laminate layer, the  
17 reduced height stator tooth laminate layer 114d is a lower laminate layer, and the reduced height  
18 stator tooth laminate layers 114b-c are inner laminate layers which are interposed between the  
19 upper and lower laminate layers. As can be seen, the reduced height stator tooth laminate layers  
20 114a-b are horizontally off-set from the reduced height stator tooth laminate layers 114c-d.  
21 Further, the reduced height stator tooth laminate layers 114a, 114d are formed towards each  
22 other. The reduced height stator tooth 110 includes a tooth body portion 116 and distal shoe 118.  
23 The tooth body portion 116 is formed of the laminate layers 114a-d. Windings 120 are formed

1 about the tooth body portion 116. The distal shoe 118 is formed of laminate layers 122a-d which  
2 are attached to and may be integrally formed with laminate layers 114a-d. The stator rim 112 is  
3 formed of laminate layers 1124a-d which are attached to and may be integrally formed with  
4 laminate layers 114a-d

5 Referring now to Figures 15-16, there is depicted another embodiment of a reduced  
6 height stator tooth 126 which may be incorporated into a spindle motor similar in other respects  
7 to the spindle motor 24. The reduced height stator tooth 126 extends from a stator rim 128  
8 similar to the stator rim 42. Multiple reduced height stator teeth 126 may be utilized. The  
9 reduced height stator tooth 126 is formed of reduced height stator tooth laminate layers 130a-d.  
10 The reduced height stator tooth 126 is similar in configuration to the reduced height stator tooth  
11 126, however, laminate layers 130c-d are formed to extend horizontally from the stator rim 128.  
12 The reduced height stator tooth 126 is positionable adjacent the head stack assembly 26 for  
13 allowing the head stack assembly 26 to pivot over the reduced height stator tooth 126. The  
14 reduced height stator tooth laminate layer 130a is an upper laminate layer, the reduced height  
15 stator tooth laminate layer 130d is a lower laminate layer, and the reduced height stator tooth  
16 laminate layers 130b-c are inner laminate layers which are interposed between the upper and  
17 lower laminate layers. As can be seen, the reduced height stator tooth laminate layers 130a-b are  
18 horizontally off-set from the reduced height stator tooth laminate layers 130c-d. Further, the  
19 reduced height stator tooth laminate layers 130a, 130d are formed towards each other. As such,  
20 as used herein, the language, formed towards each other, refers to at least one of the laminate  
21 layers being formed towards another laminate layer. Thus, laminate layer 130a is considered to  
22 be formed towards laminate layers 130c-d. The reduced height stator tooth 126 includes a tooth  
23 body portion 132 and distal shoe 134. Windings 136 are formed about the tooth body portion

1 132. As such, in comparison the reduced height stator tooth 110, the configuration of the present  
2 reduced height stator tooth 126 facilitates the head stack assembly 26 to be more closely  
3 positioned adjacent the reduced height stator tooth 126.

4 In another embodiment of the spindle motor stator 24, all of the stator teeth 44 may take  
5 the form of the above described reduced height stator tooth 126.

6 Referring now to Figures 17-18, there is depicted another embodiment of a reduced  
7 height stator tooth 138 which may be incorporated into a spindle motor similar in other respects  
8 to the spindle motor 24. The reduced height stator tooth 138 extends from a stator rim 140  
9 similar to the stator rim 42. Multiple reduced height stator teeth 138 may be utilized. The  
10 reduced height stator tooth 138 is formed of reduced height stator tooth laminate layers 142a-d.  
11 The reduced height stator tooth 138 is similar in configuration to the stator teeth 44, however,  
12 laminate layers 142a-d are formed to a thickness less than a thickness of the stator teeth 44. The  
13 reduced height stator tooth 138 is positionable adjacent the head stack assembly 26 for allowing  
14 the head stack assembly 26 to pivot over the reduced height stator tooth 138. Because of such  
15 relatively lessened thickness, the configuration of the present reduced height stator tooth 138  
16 facilitates the head stack assembly 26 to be more closely positioned adjacent the reduced height  
17 stator tooth 138. The reduced height stator tooth 138 includes a tooth body portion 144 and  
18 distal shoe 146. Windings 152 are formed about the tooth body portion 144. The stator rim 140  
19 is formed of laminate layers 148 which are attached to and may be integrally formed with  
20 laminate layers 142a-d. Further, the distal shoe 146 is formed of laminate layers 150a-d. It is  
21 contemplated that the stator rim 140, tooth body portion 144 and distal shoe 146 may be initially  
22 formed to be of a similar thickness or height. Subsequently, the tooth body portion 144 may  
23 undergo a forming process to achieve such relatively reduced thickness. In addition, it is

1 contemplated that the width of the tooth body portion 144 may be greater than the width of the  
2 stator teeth 44.

3 In another embodiment of the spindle motor stator 24, all of the stator teeth 44 may take  
4 the form of the above described reduced height stator tooth 138.

U.S. Pat. No. 6,244,444